

# METHOD FOR MANUFACTURING A LAMP ELECTRODE

## ABSTRACT OF THE DISCLOSURE

An electrode **E** is manufactured through a series of steps that lend themselves to implementation on a machine tool. Electrode components **100, 158, 190** are joined or welded to other electrode components **62, 100, 158** and then cut to length from a continuous supply of material. Windings of a coil **170** with a relatively narrow inner diameter **174** are opened in a rotating step so that the coil can tightly engage a component **158** having a larger outer diameter **178**.

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